

Hobbing Machines

LC 180 / 280 a



LIEBHERR

Increased Performance



Hob head

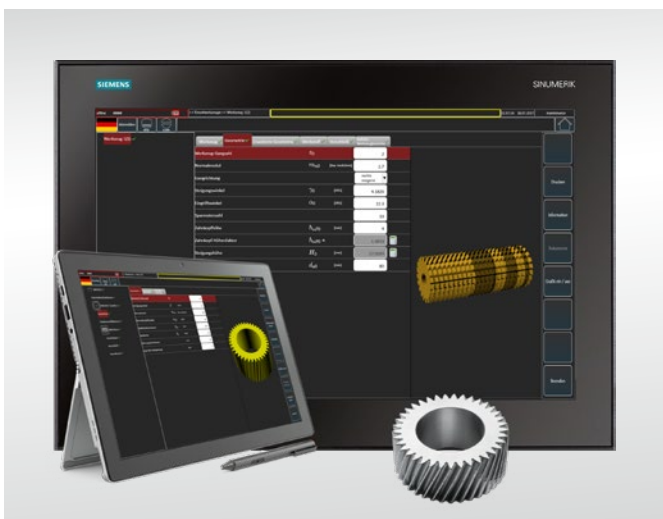
The new hob head stands for greater flexibility and productivity. Workpieces up to a module of 5 millimeters can be machined. The spindle speed has been increased by 50 % to 2,250 revolutions per minute compared to the predecessor model. At the same time, the shift distance has been extended by 11 % to 200 millimeters, and the maximum tool diameter has been enhanced by 67 % to 150 millimeters.

- Drive power: 13 kW
- Speed of hob spindle: 2,250 rpm
- Max. module: 5 mm
- Shift distance: 200 mm
- Max. hob diameter: 150 mm



Dry machining with stainless steel housing

Thanks to an integrated complete stainless steel housing (optional), thermal influences that normally occur in dry machining can be minimized. This ensures consistent machining results and exceptionally high process reliability. In addition, chip accumulation can be prevented. The easy, fast cleaning of the machine is another benefit.



LHGearTec: Safe and easy set-up of processes

The touch-based LHGearTec features importing of workpiece and tool data in GDE and DIN4000 formats. This enables digital and automated workflow which increases ease of use and operator safety.

The LHGearTec user interface not only includes process monitoring and support for the set-up procedure, but also the "Defining bad hob sectors" function, thereby taking advantage of the maximum tool life.

Another benefit is the standardized data profiles for collecting process and machine data. This information can be transferred via OPC UA or MTConnect to higher-level systems.

Machine concept



The LC 180/280 α gear hobbing machine offers Liebherr quality with maximum flexibility and short delivery times

The LC 280 α gear hobbing machine is the perfect entry into gear cutting. It offers maximum flexibility thanks to a diverse range of workpieces, well-known Liebherr quality, and low acquisition cost.

The machine with a new hob head and perfected chip removal is ideal for the supplier business, especially because of the fast delivery time of approx. three months and high productivity.

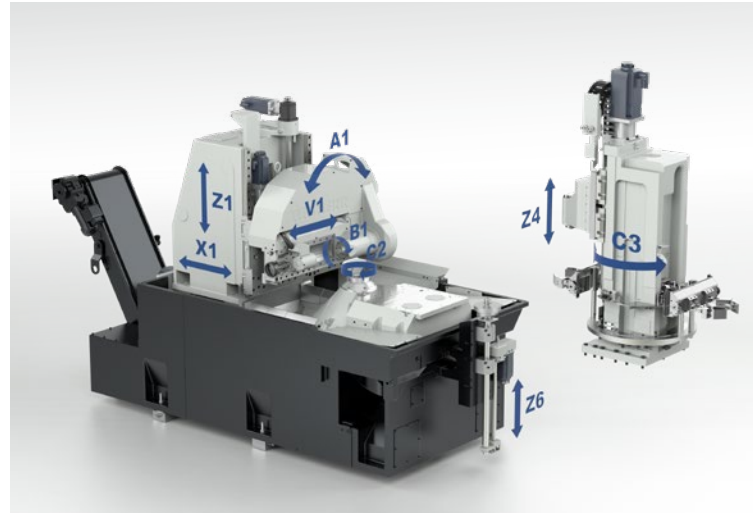
The entry model comes with the touch-based user interface LH Geartec and a ringloader concept for loading and unloading workpieces up to 15 kg.

Machine

- Machining workpieces with max. 280 mm diameter and shafts with a length of up to 500 mm
- L-door for unobstructed accessibility
- Thermal constant machine bed
- Wet and dry machining possible
- High stiffness saves the best machining quality
- Optimized chip removal
- Hook-ready machines for a fast installation and bringing into service

Automation

- Plastic chain conveyor (KKB)
- Storage capacity: 20 workpieces à 15 kg/30 workpieces à 10 kg
- Suitable for a fast ring loader setting (up to 15 kg workpiece weight) for max. productivity



Axes

- X1: Radial movement of column slide
- V1: Tangential movement of tool
- Z1: Axial movement of hob head
- B1: Rotary movement of tool
- C2: Rotary movement of workpiece
- A1: Swivel movement of tool
- Z4: Vertical movement of counter column
- C3: Rotary movement of ringloader

		LC 180 α	LC 280 α
Max. workpiece diameter	mm	180	280
Max. nominal module	mm	5	5
Workpiece weight	kg	15	15
Max. workpiece length (manual loading)	mm	500	500
Max. hob slide travel (axial travel)	mm	400	400
Table diameter	mm	145	145
Table speed	min ⁻¹	250	250
Drive power of table	kW	5,8	5,8
Centre distance hob / work table	min. mm	10	10
	max. mm	200	280
Hob head swivel angle	Degrees	± 45	± 45
Hob arbor main bearing		collet chuck / HSK 63	
Hob arbor counter bearing		SK 30	
Max. shift travel	mm	200	200
Max. hob diameter	mm	150	150
Max. hob length	mm	360	360
Max. Hob speeds	min ⁻¹	2.250	2.250
Driving power hob spindle	kW	13,2	13,2
Weight of machine with tailstock column	ca. kg	12.000	12.000
Total connected load	ca. kVA	28	28

Your solution provider



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